

SPECIALTY PRODUCTS

PRODUCT NAME	VISCOSITY @ 25°C (cps)	AMINE VALUE (mg KOH / g)	MIX RATIO **	APPLICATIONS / COMMENTS
K-13	10 max.	395 - 410	0.1 - 2 phr	Benzyl dimethyl amine (BDMA). A tertiary amine accelerator normally recommended with carboxylic acid anhydrides for electrical castings. Also used with DICY for NEMA G-10 and FR-4 laminates..
RA-3054	200 - 400	600 - 630	0.5 - 10 phr	Tri(dimethyl amino methyl) phenol. Liquid accelerator used in combination with polyamides or anhydrides for coatings, casting, potting and encapsulating applications.
K-14	50 - 110		5 - 20 phr	Polyglycol flexibilizer used with epoxy - carboxylic acid anhydride systems.
RA-444	1690			Nonyl phenol. Used in epoxy formulators to accelerate curing, to improve surface appearance and to reduce water spotting.

** Recommended mix ratios are with standard liquid epoxy resins such as B-13 or B-11.