

## EPOXY DILUENTS

| <b>PRODUCT NAME</b> | <b>EEW / WPE (g/eq)</b> | <b>VISCOSITY @ 25°C (cps)</b> | <b>APPLICATIONS / COMMENTS</b>   |
|---------------------|-------------------------|-------------------------------|--|
| XR-19               | 325 - 355               | 40 - 60                       | Difunctional aliphatic epoxy diluent based on polypropylene glycol. Because of its long chain, it improves flexibility and impact resistance.  |
| XR-59               | 227 - 245               | 40 - 60                       | Mono-functional epoxy diluent based on p-tertiary butyl phenol. Useful in epoxy applications requiring good electrical properties, low viscosity, low volatility and low odor level. Imparts slight rigidity to cured resin.                     |
| XR-83               | 155 - 175               | 5 max.                        | Butyl glycidyl ether (BGE). Monofunctional epoxy diluent used to lower the viscosity in high solids and solvent free coatings.   |
| XR-86               | 147 - 161               | 15 - 25                       | Di-functional aliphatic epoxy diluent based on 1:6 hexane diol. Exhibits excellent wettability, hence ideal for composites and impregnation applications. Improved heat resistance and chemical resistance compared to mono-functional diluents. |
| XR-87               | 130 - 145               | 12-18                         | Di-functional aliphatic epoxy diluent based on neopentyl glycol. Low volatility. Low reduction in physical properties and reactivity.  |
| K-77                | 126 - 136               | 16 - 20                       | Di-functional aliphatic epoxy diluent based on 1:4 butanediol. Improved heat and chemical resistance compared to mono-functional diluents. Exhibits excellent wettability, hence ideal for composites and impregnation applications.             |
| K-77<br>Distilled   | 108 - 119               | 16 - 20                       | Lower EEW and lower hydrolysable chlorine compared to the non-distilled version.   |
| K-100               | 165 - 185               | 5 - 25                        | o-Cresyl glycidyl ether (CGE) diluent for coatings, tooling and electrical applications. Provides good chemical and water resistance.  |

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| K-103               | 159 - 170               | 6 - 8                         | Phenyl glycidyl ether (PGE). Monofunctional epoxy diluent used in solvent free coatings, matrix resins for fiber-reinforced composites and casting resins.   |
| RA-913              | 445 - 555               | 40 - 60                       | Reactive epoxy diluent based on cashew nut shell liquid (CNSL). Good diluent with very low volatility. Used for solvent-free and low VOC high solids coatings.   |
| RA-948              | 150 - 165               | 100-200                       | Trimethylolpropane triglycidyl ether diluent used to reduce the viscosity while maintaining properties.  |
| RA-987              | 230 - 250               | 15 max                        | Aliphatic mono-glycidyl ether based on C <sub>8</sub> -C <sub>10</sub> alcohol. Used for solvent-free maintenance, marine, flooring and civil engineering applications. Improved dilution efficiency compared to XR-80 but slightly more volatile. |
| RA-988              | 275 - 300               | 5 - 20                        | Aliphatic glycidyl ether containing primarily C <sub>12</sub> -C <sub>14</sub> alkyl groups. Monofunctional epoxy diluent used as a viscosity modifier for high solids and solvent-free coatings and civil engineering.                            |
| RA-9505             | 550 - 650               | 300-500                       | Glycidyl ether of castor oil. Provides flexibility, impact and thermal resistance. Used for electrical and casting applications.   |